

Technical Data Sheet

Bmc 860

Thermoset Polyester
LyondellBasell Industries
Engineering Plastics

General		
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight	
Features	• Creep Resistant	• Good Impact Resistance
Forms	• Pellets	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.80	1.79 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	6000 psi	41.4 MPa	ASTM D638
Flexural Modulus	1.80E+6 psi	12400 MPa	ASTM D790
Flexural Strength (Yield)	15000 psi	103 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	8.0 ft·lb/in	430 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Barcol Hardness	25	25	ASTM D2583
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

Notes

These are typical property values not to be construed as specification limits.